

# RW Series

## Steam Boilers

### Forced Draft - Gas, Oil, Gas/Oil

The boiler shall be a Bryan Model \_\_\_\_\_ flexible water tube water boiler, with a capacity of \_\_\_\_\_ BTU input and \_\_\_\_\_ BTU output. (\_\_\_\_\_ HP)

The boiler shall be constructed and assembled as a completely packaged unit ready for field connections to the steam supply, return connection, electrical power supply, fuel supply(s), relief valve discharge, building management controls and flue-gas vent.

**15 PSIG STEAM BOILERS** - The boiler shall be manufactured in strict accordance with the ASME Low Pressure Boiler Heating Code, Section IV, and shall bear the ASME "H" stamp for a maximum working pressure of 15 PSIG.

**150 PSIG STEAM BOILERS** - The boilers shall be manufactured in strict accordance with the ASME Power Boiler Code, Section I, and shall bear the ASME "S" stamp for a maximum working pressure of 150 PSIG. *(Also available for higher pressures up to 250 PSIG and temperatures to 300°F.)*

The boiler shall have no less than 5 sq. feet of heating surface per boiler horsepower.

#### VESSEL AND TUBE CONSTRUCTION

The boiler shall be constructed on a heavy steel frame. The boiler pressure vessel shall be provided with adequately sized upper and lower drums. A minimum of eight downcomers shall be provided and shall be located inside the furnace chamber to maximize proper thermal internal water circulation. The boiler steam drum shall be no less than 16" high x 85" wide and shall run the entire length of the boiler. The drum shall be provided with internals designed for providing steam quality in excess of 99%. Steel water tubes are to be 1½" O.D., .095 wall thickness minimum, six-pass, flexible serpentine bend design, not subject to thermal shock damage. Individual water tubes shall be easily removable and replaceable without either welding or rolling. The boiler shall have no more than two tube configurations. The boiler shall be furnished with an adequate number of tappings and inspection openings to facilitate internal boiler inspection and cleaning.

#### FURNACE/COMBUSTION CHAMBER CONSTRUCTION

Access to the boiler tubes is gained by individually removable access doors with an opening of no less than 23" wide x 77" high maximum. All access panels shall be affixed to the pressure vessel frame and insulated with 2" mineral fiber mono block and 2" high temperature ceramic blanket insulation and be fully gasketed for pressurized firing. A manhole opening is provided in the rear of the boiler for full access to the combustion chamber and the burner head.

The furnace/combustion chamber shall be primarily of water-wall design with one side of removable panels on both sides. The stationary interior wall shall be lined with 1" mineral fiber mono block and 1" ceramic blanket insulation. The front and rear walls are insulated with 4" mineral fiber mono block and 2" ceramic blanket. The floor beneath the tubes shall be lined with 3" insulating refractory and 2" mineral fiber mono block insulation. The boiler furnace/combustion chamber and flueways shall be designed to operate at a positive 0.50" w.c. at the boiler flue outlet. The boiler will require a "positive pressure" type metal flue.

#### JACKET CONSTRUCTION

The boiler shall be complete with a metal jacket, 16 gauge, zinc-coated rust resistant steel casing, finished with a suitable heat resisting paint and shall be constructed on a structural steel frame and properly insulated with no less than 1½" fiberglass insulation. Complete jacket and insulation shall be easily removable and reinstalled. The boiler shall incorporate individually removable jacket doors, with handles providing easy access to combustion chamber and access panels. The entire tube area shall be easily accessible for fireside cleaning.

All appropriate controls, where possible, shall be mounted on boiler front.

A tube removal and replacement shall be demonstrated at time of start-up. Demonstration time not to exceed 40 minutes.

The boiler vessel shall be warranted for 25 years against thermal shock on a non-pro-rated basis.

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#### **BOILER TRIM AND CONTROL EQUIPMENT**

1. Steam pressure gauge
2. Steam pressure control operator
3. High limit safety control
4. Gauge cocks (150 PSIG units only)
5. Water gauge glass
6. Low water cutoff and feed pump control
7. Auxiliary low water cutoff – probe type M/R
8. ASME safety relief valve(s)

#### **GAS BURNER AND CONTROL EQUIPMENT**

Boiler shall be furnished with a UL listed forced draft flame retention gas burner. Burner shall be complete with integral motor and blower for supplying sufficient combustion air with normal vent conditions.

The following controls shall be furnished:

1. Main manual gas shutoff valves
2. Motorized gas valve with proof of closure operator and auxiliary safety shutoff gas valve
3. High and low gas pressure switches
4. Gas pilot shutoff and solenoid valves
5. Gas pilot ignition assembly with ignition transformer
6. Pilot and main gas pressure regulators
7. Modulating burner
8. Adjustable cam gas metering valve
9. Burner mounted control panel will be mounted on boiler skid containing:
  - Four indicator lights – call for heat, ignition, fuel and flame failure
  - Air safety switch
  - Fused on/off switch
  - Firing rate potentiometer with manual / auto switch
  - Motor starter(s) – where applicable
  - Honeywell electronic combustion safety control

#### **OIL BURNER AND CONTROL EQUIPMENT**

Boiler shall be furnished with a UL listed forced draft, pressure atomizing type oil burner, suitable for operation with No. 2 fuel oil. Burner shall be complete with integral motor and blower for supplying sufficient combustion air with normal vent conditions.

The following controls shall be furnished:

1. Oil valves – primary and auxiliary
2. Boiler skid mounted burner oil pump set
3. Gas pilot oil ignition assembly
  - Gas pilot shutoff valve, solenoid valve and gas pilot pressure regulator
  - Gas pilot ignition assembly with ignition transformer
  - Oil nozzle assembly
4. Modulating burner

5. Adjustable cam oil metering valve
6. Burner mounted control panel will be mounted on boiler skid containing:
  - Four indicator lights – call for heat, ignition, fuel and flame failure
  - Air safety switch
  - Fused on / off switch
  - Firing rate potentiometer with manual / auto switch
  - Motor starter(s) – where applicable
  - Honeywell electronic combustion safety control

#### **DUAL FUEL GAS/OIL BURNER AND CONTROL EQUIPMENT**

Boiler shall be furnished with a UL listed forced draft, pressure atomizing, dual fuel burner, suitable for operation with No. 2 fuel oil and natural gas (or other gas). Burner shall be complete with integral motor and blower for supplying sufficient combustion air with normal vent conditions.

The following controls shall be furnished:

1. Same equipment as gas burner
2. Same equipment as oil burner
3. Manual fuel selection switch

#### **OPTIONAL BOILER TRIM & CONTROLS**

1. Manual reset type high limit
2. Manual reset type low water cutoff
3. Auxiliary low water cutoff(s)
4. Low water cutoff feeder (in addition to, or in place of standard low water cutoff)
5. UL, IRI, CSD-1, FM or other insurance requirements
6. Barometric damper
7. Manual blowdown valves (surface or bottom)
8. Automatic boiler blowdown valves (surface or bottom)
9. Boiler feed systems
10. Boiler deaerator units
11. Other controls and boiler trim, as specified

#### **OPTIONAL BURNER CONTROLS AND ACCESSORIES**

1. Auxiliary motorized safety shutoff valve
2. Alarm bell(s) or horn(s)
3. Fireeye combustion safety control
4. UL, IRI, CSD-1, FM or other insurance requirements
5. Indicator lights – as specified
6. Sub 30 PPM Lo Nox burner
7. Lead lag systems for two or more boilers
8. Other controls, as specified